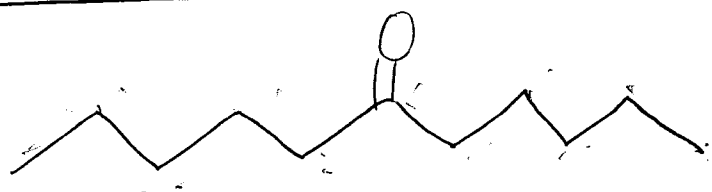
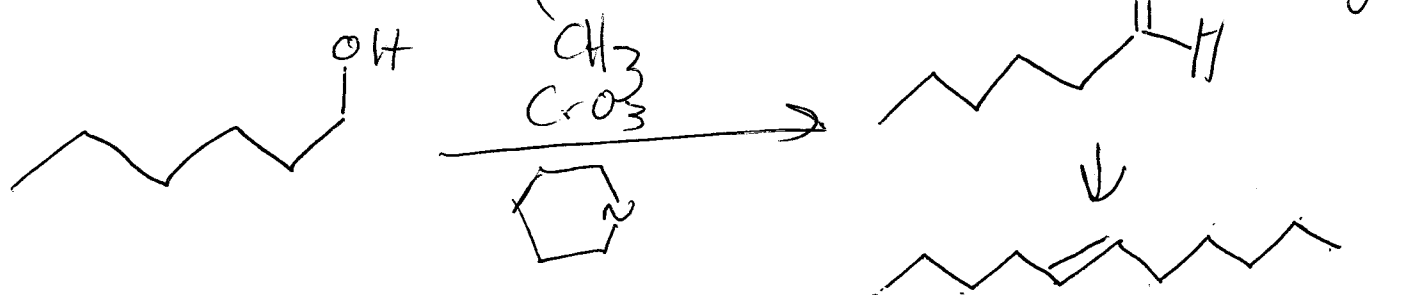
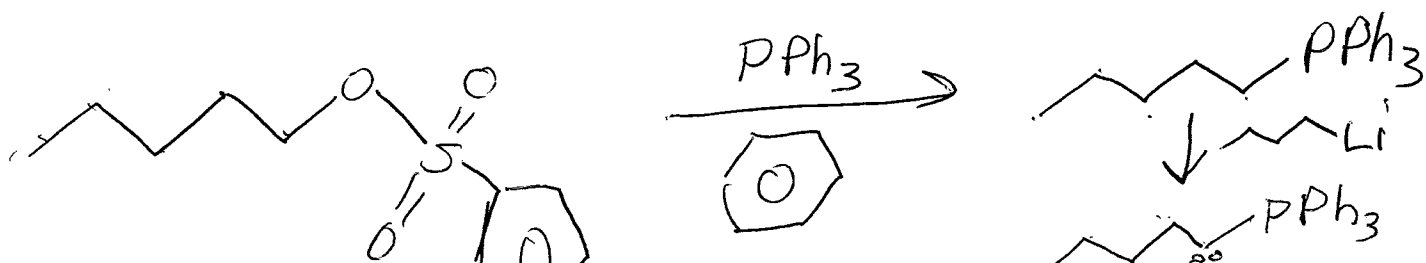
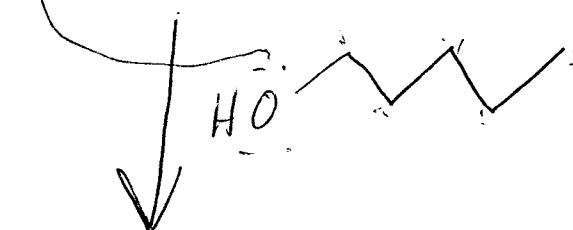
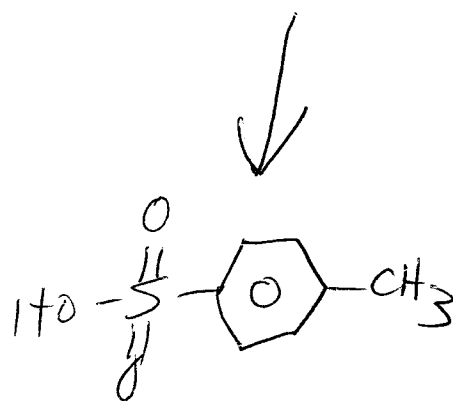
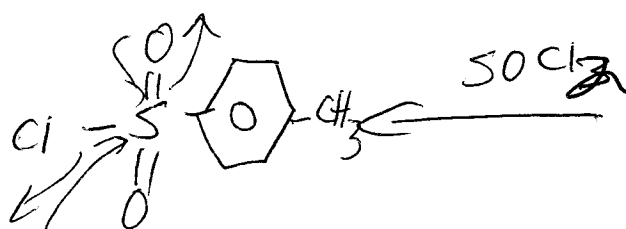
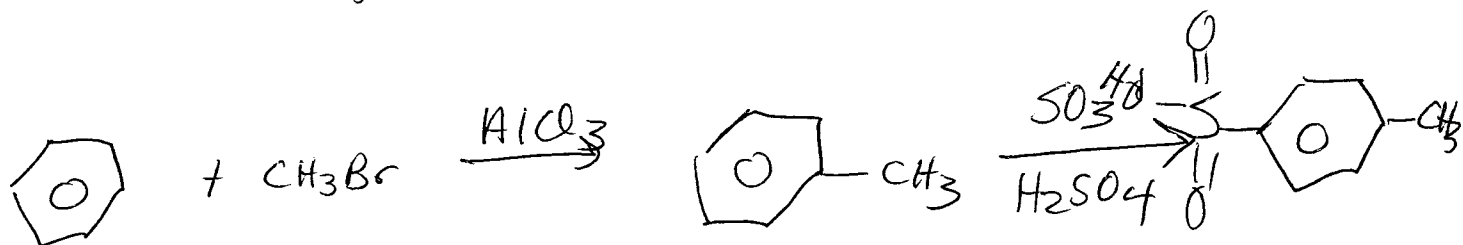


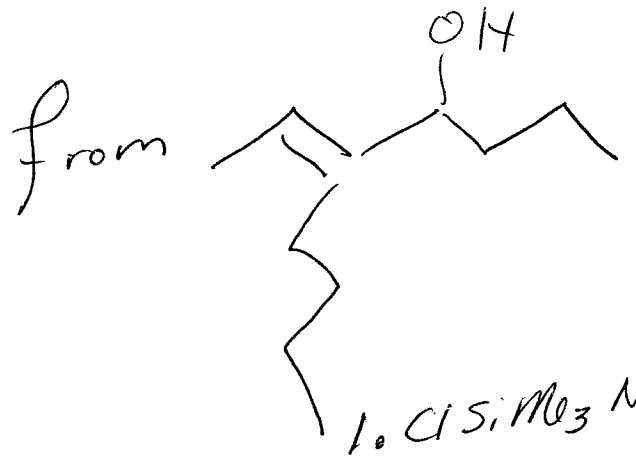
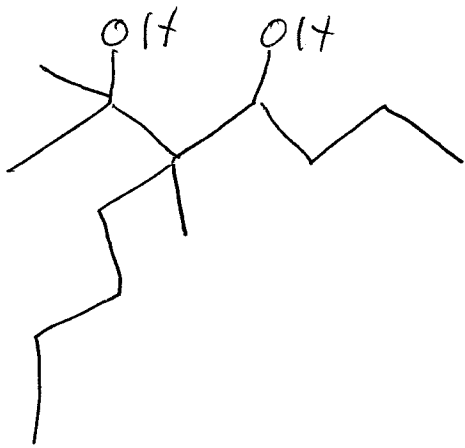
Synthesis 2



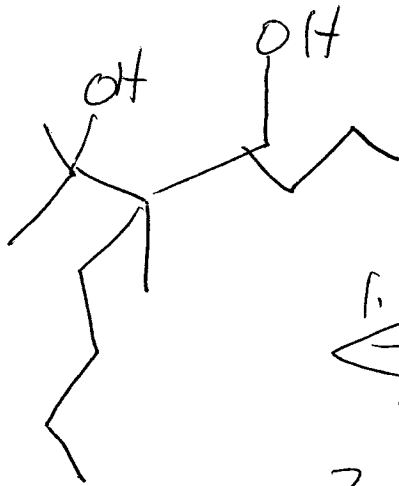
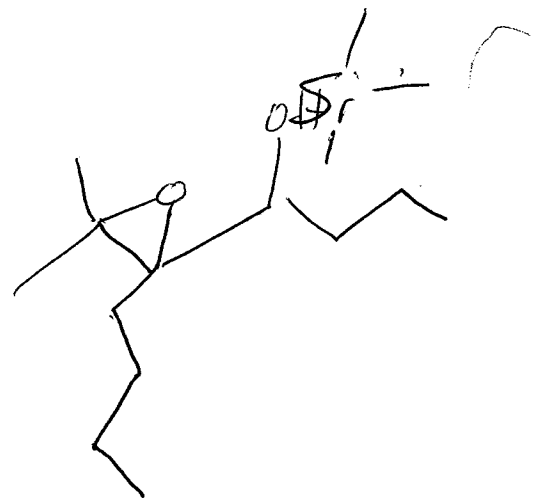
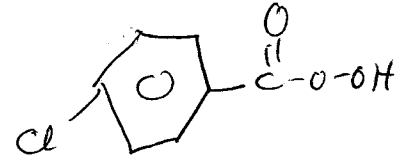
from



3rd Synthesis



1. $\text{ClSiMe}_3 \text{NEt}_3$



1. CH_3MgBr
 Et_2O
2. H_3O^+
3. NH_4F